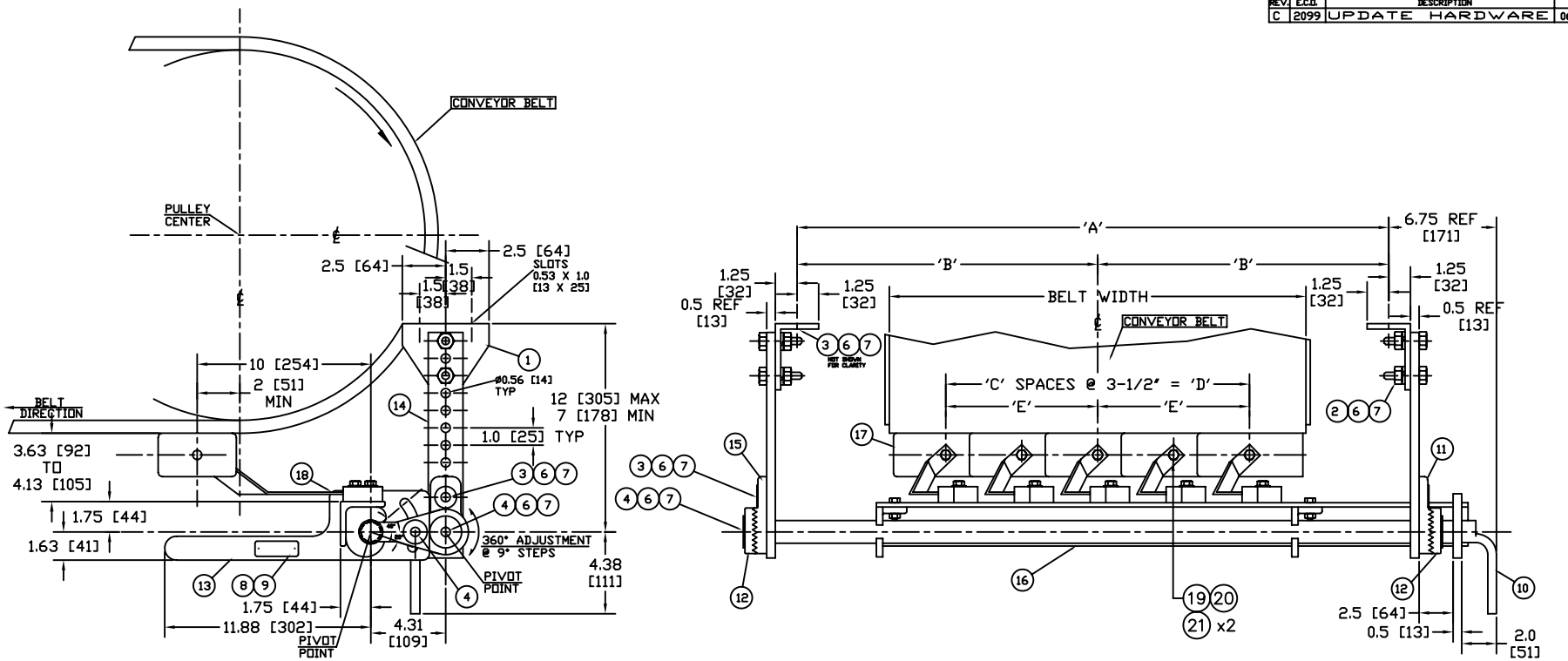
DWG. NO.	SHT.	REV.
D0120023	1-1	C

REVISIONS

REV.	E.C.O.	DESCRIPTION	DATE	BY	APP'D
C	2099	UPDATE HARDWARE	06/14/04	GL	JK



BLADE OPTIONS					
DESCRIPTION	OPTION CODE	PART 'J'	DWG 'K'	FASTENER 'L'	'M'
STAINLESS STEEL	S	FA-16	A0120006	22011201	3/8-16 X 1 HHCS Z/P
RUBBER	R	FA-17	B0120006	22011203	3/8-16 X 1-3/4 HHCS Z/P
STANDARD SPRING STEEL	H	FA-18	A0120004	22011201	3/8-16 X 1 HHCS Z/P
CERAMIC WITH HOLDER	C	FA-20	A0160015	22011203	3/8-16 X 1-3/4 HHCS Z/P
NICKEL COATED STAINLESS	N	FA-21	A0120005	22011201	3/8-16 X 1 HHCS Z/P
URETHANE WITH HOLDER	U	FA-23	A0190014	22011203	3/8-16 X 1-3/4 HHCS Z/P
TUNGSTEN CARBIDE	T	FA-24	A0190036	22011201	3/8-16 X 1 HHCS Z/P

DIMENSION & QUANTITY TABLE												
BELT WIDTH	'A' MIN	'A' MAX	'B' MIN	'B' MAX	'C'	'D'	'E'	QUANTITY 'F'	QUANTITY 'G'	LH BLADE SUPPORT ASSY. 'H'	ANGLE	TUBE
12 [305]	17 [432]	33 [838]	8.5 [216]	16.5 [419]	2 [51]	7 [178]	3.5 [89]	3	6	20120113	30 [762]	36 [914]
16 [406]	21 [533]	37 [940]	10.5 [267]	18.5 [470]	3 [76.2]	10.5 [267]	5.25 [133]	4	8	20120114	34 [864]	40 [1016]
18 [457]	23 [584]	39 [991]	11.5 [292]	19.5 [495]	3 [76.2]	10.5 [267]	5.25 [133]	4	8	20120115	36 [914]	42 [1067]
20 [508]	25 [635]	41 [1041]	12.5 [318]	20.5 [521]	4 [102]	14 [356]	7 [178]	5	10	20120116	38 [965]	44 [1118]
24 [610]	29 [737]	45 [1143]	14.5 [368]	22.5 [572]	5 [127]	17.5 [445]	8.75 [222]	6	12	20120225	42 [1067]	48 [1219]
30 [762]	35 [889]	51 [1295]	17.5 [445]	25.5 [648]	7 [178]	24.5 [622]	12.25 [311]	8	16	20120220	48 [1219]	54 [1372]
36 [914]	41 [1041]	57 [1448]	20.5 [521]	28.5 [724]	8 [203]	28 [711]	14 [356]	9	18	20120221	54 [1372]	60 [1524]
42 [1067]	47 [1194]	63 [1600]	23.5 [597]	31.5 [800]	10 [254]	35 [889]	17.5 [445]	11	22	20120117	60 [1524]	66 [1676]
48 [1219]	53 [1346]	69 [1753]	26.5 [673]	34.5 [876]	11 [279]	38.5 [978]	19.25 [489]	12	24	20120118	66 [1676]	72 [1829]
54 [1372]	59 [1499]	75 [1905]	29.5 [749]	37.5 [953]	13 [330]	45.5 [1156]	22.75 [578]	14	28	20120120	72 [1829]	78 [1981]
60 [1524]	65 [1651]	81 [2057]	32.5 [856]	40.5 [1029]	15 [381]	52.5 [1334]	26.25 [667]	16	32	20120121	78 [1981]	84 [2134]
72 [1829]	77 [1956]	93 [2362]	38.5 [978]	46.5 [1181]	18 [457]	63 [1600]	31.5 [800]	19	38	20120112	90 [2286]	96 [2438]

NOTE: BLADE LOCKNUTS TO BE TIGHTENED TO JUST SNUG FIT, 8-10 FT-LBS MAX., TO ALLOW BLADES TO PIVOT AND CONFORM TO BELT CONTOUR DURING USE. ALL DIMS IN [] ARE IN MILLIMETERS.

DET	PART	DWG	DESCRIPTION	QTY
21	22013102	---	3/8 FLATWASHER Z/P	6
20	L	---	M	F
19	22014203	---	3/8-16 LOCKNUT N/I Z/P	F
18	22011150	---	5/16-18 X 5/8 SET SCREW Z/P	1
17	J	K	BLADE	F
16	H	D0120028	FA LH BLADE SUPPORT ASSY.	1
15	20120047	CS120013	FA TUBE HOLDER	1
14	20120037	B0120007	HANGER BAR	2
13	20120035	B0120023	ADJUSTMENT HANDLE	1
12	20120033	B0120021	LOCKPLATE	2
11	20120038	B0120013	FA TUBE HOLDER W/ BOLT	1
10	20120032	B0120012	LOCK HANDLE	1
9	20370001	A0370007	NAMEPLATE	1
8	22016101	---	#2 X 1/4 DRIVE RIVET SST	2
7	22014401	---	1/2-13 HEX NUT Z/P	12
6	22013502	---	1/2 LOCKWASHER Z/P	12
5	22013103	---	1/2 FLATWASHER Z/P	11
4	22011304	---	1/2-13 X 3 HHCS Z/P	2
3	22011302	---	1/2-13 X 2 HHCS Z/P	6
2	22041301	---	1/2-13 X 1 1/2 HHCS Z/P	4
1	20120001	A0120001	HANGER BRACKET	2

THIS DRAWING IS COMPUTER GENERATED.

DWN	DATE	CONVEYOR COMPONENTS CO.
CEG	6/22/83	130 SELTZER RD, CROSWELL, MI 48422
CKD	DATE	
APD JK	DATE 6/22/83	FA LEFT HAND SPRING TYPE

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PLEASE RETURN ON DEMAND.

PART NO.	DWG. NO.	REV.
	D0120023	C
SCALE N.A.		SHT. 1-1

DWG. NO. D0120023 SHT. 1-1 REV. C